

MIROPOL PE 5130 White Polyester Undercoat

MIROPOL PE 5130 is a high build, white polyester undercoat for MDF and particleboard. It is easy to sand and is designed to be top coated with MIROTHANE PU polyurethane topcoats.

Product Advantages

- Easy to sand, will powder easily ensuring quick sanding.
- Excellent vertical hold up.
- Excellent flow.
- Excellent build, it will enhance the finished appearance of the topcoat by filling and covering the fibres of the substrate.

Typical Applications

Interior use only for example interior doors, kitchen & bathroom cabinets, commercial joinery and wall panelling and domestic furniture.

Product Properties

Build:	Excellent
Sandability:	Excellent
Vertical Hold Up:	Good
Solvent Resistance:	Very Good
Water Resistance:	Very Good
Levelling & Flow:	Very Good
Sink Back:	Minimal

Typical Properties

Colour:	White
Specific Gravity:	1.45 +/-0.05

Coverage: 3 m² per litre at 300 micron wet film build. This is dependent on the application equipment / gun set up and the article being coated.

Mixing Ratio:

Mix by volume, 1 Litre 5130 Part A + 20ml 5202 Accelerator + 10ml 5250 Peroxide (100:2:1)

Always mix 5202 Accelerator into the 5130 Part A base before adding the peroxide. Mixing the Accelerator and the Peroxide Hardener together may cause an explosion or fire.

Pot Life: Approximately 60 minutes at 25°C.

Pot life varies significantly with ambient temperature and the quantity mixed. Pot life is longer at lower temperatures and shorter at higher temperatures. The larger the quantity mixed, the shorter the pot life will be. Only mix the quantity required for the job.

Refer to the MIROPOL PE Polyester Product Information Guide for mixing ratios to extend pot life.

Thinning: Up to 30% with MIROSOL 1208, 1234 Thinner.

Application Viscosity: 25-35 seconds BS4 Flow Cup at 25°C.

Wet Film Thickness: 200-300 microns (total).

Do not exceed the recommended WFT on routed MDF panels as cracking may occur.

Application Methods:

Suction Gun:	Use 1.5 to 2mm (59-79 thou) orifice with 350-400kpa (50-55 psi).
Pressure Pot:	Use 1.5 to 2mm (59-79 thou) orifice with pressure pot air-cap. Gun pressure 350-400kpa (50-55 psi) and a pot pressure of 45kpa (6 psi) max.
Airless Spray:	Use 0.23 to 0.33mm (9-13 thou) orifice, 15cm fan (dependent on job) with regulated pump pressure of 350-400kpa (50-55 psi).
Air Mix Guns:	Settings similar to airless spray with the air-assisted regulator pressure at 70-90kpa (10-15psi).

Drying:	Dust Free:	30 minutes
	Touch Dry:	60 minutes
	Sanding:	18 hours (depending upon temperature)
	Topcoat:	Within 24 hours of sanding
	Block Stacking:	48 hours

Temperatures below 15°C will retard the curing reaction of the product. Drying time is also affected by wet film thickness, the lower the WFT the slower the rate of reaction and the longer the dry time.

Application Equipment Clean Up: Clean all equipment using MIROSOL 1208 or 1234 Thinner

Shelf Life:	MIROPOL PE 5130 Part A – 12 months
	MIROPOL PE 5202 Cobalt – 12 months
	MIROPOL PE 5250 Peroxide – 12 months
	MIROPOL PE 5130 with PE 5202 Pre-Added – 3 months

Packaging:	MIROPOL PE 5130 Part A – 25 kg (17 litres)
	MIROPOL PE 5202 Cobalt – 1 litre
	MIROPOL PE 5250 Peroxide – 1 litre

Recommended Topcoats:	MIROTHANE PU 5650 Polyurethane Topcoat
	MIROTHANE PU 5610 Polyurethane Topcoat

Refer to the MIROPOL PE Polyester Product Information Guide for more information.