

MIROTHANE PU 5588 Clear Topcoat

MIROTHANE PU 5588 is an economical, easy to apply, clear polyurethane topcoat. Excellent flow and quick drying ensures an excellent finish and increased throughput.

Product Advantages

- Can be applied over a range of sealers including MIROCAT PC 3241 and 3242 precat sealers and MIROTHANE PU 5533 and 5545 polyurethane.
- Excellent flow and levelling
- Economical, a cost effective furniture grade polyurethane topcoat.

Typical Applications

Interior use only. Domestic furniture, commercial joinery and kitchen cabinets.

Product Properties Typical Properties

Build: Very Good Colour: Clear Sandability: Very Good Gloss: Satin

Vertical Hold Up: Good
Solvent Resistance: Very Good
Water Resistance: Very Good
Levelling & Flow: Excellent
Sink Back: Minimal

Coverage: 6-7 m² per litre at 150 micron wet film build. This is dependent on the application equipment / gun set up and the article being coated.

Mixing Ratio (by volume):

4 Parts 5588 Part A + 1 Part 5747 Part B (4A:1B) or 10 Parts 5588 Part A + 1 Part 5728, 5735 or 5757 (10A:1B)

Pot Life: 4-6 hours at 25°C

Pot life varies significantly with ambient temperature, humdity and the quantity mixed. Pot life is longer at lower temperatures and shorter at higher temperatures. The larger the quantity mixed, the shorter the pot life will be. Only mix the quantity required for the job.

Thinning: Thin 20-40% with MIROSOL 1217 (Fast), 1263 (Medium), 1266 (Slow)

Application Viscosity: 28 seconds BS4 Flow Cup at 25°C.

Wet Film Thickness (WFT): 150-175 microns per coat.

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Application Methods:

Suction Gun: Use 1.5 to 2mm (59-79 thou) orifice with 350-400kpa (50-55 psi).

Pressure Pot: Use 1.5 to 2mm (59-79 thou) orifice with pressure pot air-cap. Gun pressure 350-

400kpa (50-55 psi) and a pot pressure of 45kpa (6 psi) max.

Airless Spray: Use 0.23 to 0.33mm (9-13 thou) orifice, 15cm fan (dependent on job) with

regulated pump pressure of 350-400kpa (50-55 psi).

Air Mix Guns: Settings similar to airless spray with the air-assisted regulator pressure at 70-

90kpa (10-15psi).

Drying: Dust Free: 8-10 minutes

Touch Dry: 10-20 minutes Sanding: 1-2 hours

Topcoat: Within 24 hours of sanding

Block Stacking: 24 hours

Temperatures below 16°C will retard the curing reaction of the product. Drying time is also affected by wet film thickness, the lower the WFT the slower the rate of reaction and the longer the dry time.

Recommended Sealers: MIROTHANE PU 5533 Clear Polyurethane Sealer

MIROTHANE PU 5545 Clear Polyurethane Sealer MIROCAT PC 3241, 3242 or 3244 Clear Precat Sealers MIROTHANE PU 5588 may be used as its own sealer

Application Equipment Clean Up: Clean all equipment using MIROSOL 1222 or 1286 Thinner

Shelf Life: MIROTHANE PU Part A – 12 months

MIROTHANE PU Part B - 12 months

Packaging: MIROTHANE PU Part A – 20 litres

Refer to the MIROTHANE PU Product Information Guide for more information.

Health & Safety

Before handling, refer to the Material Safety Data Sheet for health and safety information. Ensure that all personnel using this product have read and understood this data sheet and the associated MSDS and packaging label before using this product.

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The information in this data sheet represents typical values. Application variables affect product performance therefore this information should be used as a guide. The user must satisfy themselves as to the suitability of this product for their requirements. Mirotone assumes no liability for use of this information.