



### MIROTHANE PU 5626 Pigmented Undercoat

MIROTHANE PU 5626 is a premium grade, high solids, low viscosity polyurethane undercoat. It is very easy to sand and provides an excellent base for MIROTHANE PU topcoats.

#### Product Advantages

- Easy to sand, powders easily making it ideal for hand sanding.
- High solids, low viscosity provides superior build with minimal thinning. Excellent for sealing the fibres of MDF.
- Superior chemical and moisture resistance.
- Use up excess MIROTHANE PU 5650 or 5608 topcoat by adding it into MIROTHANE PU 5626 to create your own tinted undercoat. Refer to Technical Bulletin NZ 015.

#### Typical Applications

Interior use only for example interior doors, kitchen & bathroom cabinets, commercial joinery and wall panelling and domestic furniture.

#### Product Properties

Build:	Very High
Sandability:	Excellent
Vertical Hold Up:	Excellent
Solvent Resistance:	Excellent
Water Resistance:	Excellent
Levelling & Flow:	Excellent
Sink Back:	Minimal

#### Typical Properties

Colour:	White, Black, Tinted
Gloss:	N/A

**Coverage:** 6-7 m<sup>2</sup> per litre at 150 micron wet film build. This is dependent on the application equipment / gun set up and the article being coated.

#### Mixing Ratio (by volume):

3 Parts 5626 Part A + 1 Part 5747 Part B (3A:1B) or

5 Parts 5626 Part A + 1 Part 5718, 5728 or 5735 (5A:1B)

**Pot Life:** 2 hours at 25°C

*Pot life varies significantly with ambient temperature, humidity and the quantity mixed. Pot life is longer at lower temperatures and shorter at higher temperatures. The larger the quantity mixed, the shorter the pot life will be. Only mix the quantity required for the job.*

**Thinning:** Thin up to 20% with MIROSOL 1217 (Fast), 1280 (Fast), 1265 (Medium), 1266 (Slow) or 1218 (Ultra Slow)

**Application Viscosity:** 25-30 seconds BS4 Flow Cup at 25°C.

**Wet Film Thickness (WFT):** 150-200 microns per coat.

**Application Methods:**

Suction Gun: Use 1.5 to 2mm (59-79 thou) orifice with 350-400kpa (50-55 psi).  
Pressure Pot: Use 1.5 to 2mm (59-79 thou) orifice with pressure pot air-cap. Gun pressure 350-400kpa (50-55 psi) and a pot pressure of 45kpa (6 psi) max.  
Airless Spray: Use 0.23 to 0.33mm (9-13 thou) orifice, 15cm fan (dependent on job) with regulated pump pressure of 350-400kpa (50-55 psi).  
Air Mix Guns: Settings similar to airless spray with the air-assisted regulator pressure at 70-90kpa (10-15psi).

**Drying:**  
Dust Free: 10-20 minutes  
Touch Dry: 60 minutes  
Sanding: 6 hours  
Topcoat: Within 24 hours of sanding  
Block Stacking: 24 hours

*Temperatures below 16°C will retard the curing reaction of the product. Drying time is also affected by wet film thickness, the lower the WFT the slower the rate of reaction and the longer the dry time. To speed up dry time add up to 3% MIROTHANE PU 5795 Accelerator.*

**Recommended Topcoats:** MIROTHANE PU 5608, 5610 or 5650

**Application Equipment Clean Up:** Clean all equipment using MIROSOL 1215 or 1217 Thinner

**Shelf Life:** MIROTHANE PU Part A – 12 months  
MIROTHANE PU Part B – 12 months

**Packaging:** MIROTHANE PU Part A – Available in 4 and 16 litres

**Refer to the MIROTHANE PU Product Information Guide for more information.**

**Health & Safety**

Before handling, refer to the Material Safety Data Sheet for health and safety information. Ensure that all personnel using this product have read and understood this data sheet and the associated MSDS and packaging label before using this product.

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